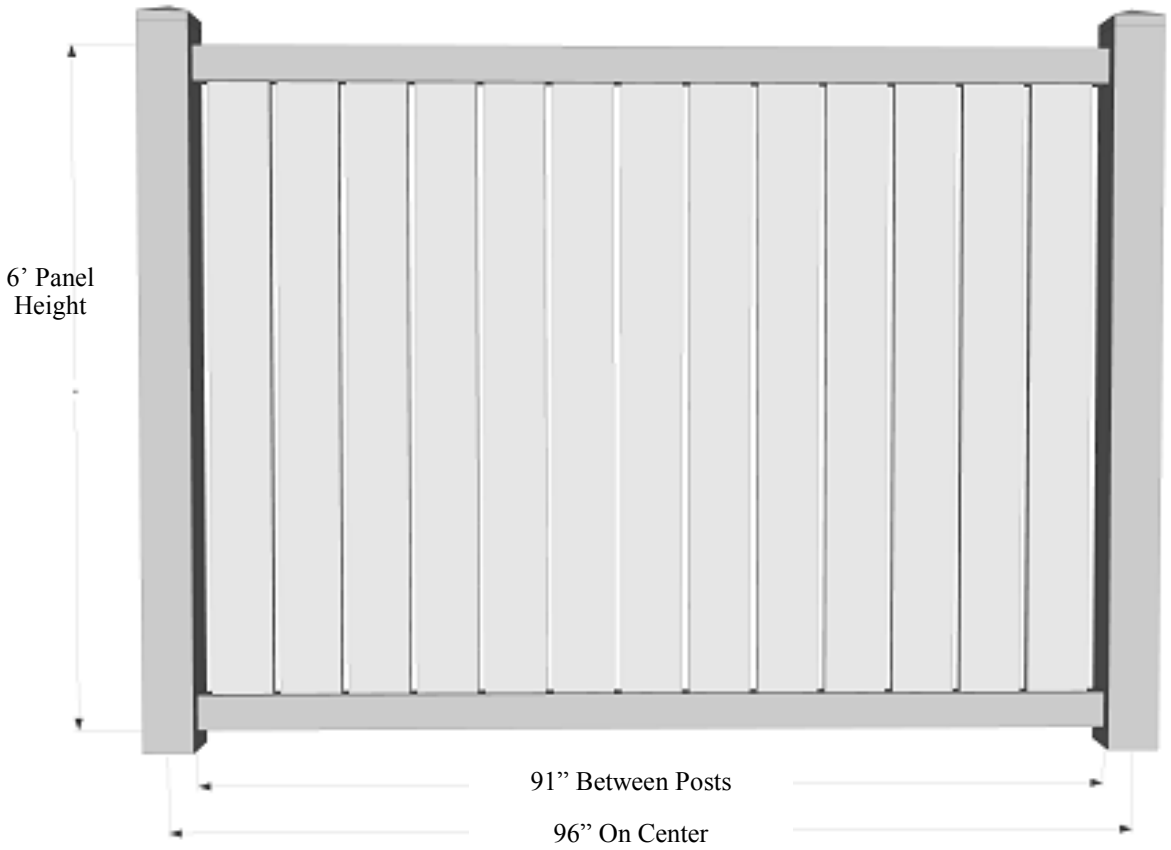
PS01 Pro Series Semi Privacy Fence

JAM SYSTEMS
Vinyl Fence, Deck, & Railing
Dyersville, IA 52040
Phone:1-888-513-5193
www.jamvinyl.com

Installation Guide



Required Materials Per 72" Section

Rails
(2) 2" x 3 1/2" x 70"
Bottom rail reinforced

Planks
(9) 7/8" x 6" x 69"

Recommended Tools

- Measuring Tape
- Level
- Saw
- Shovel
- Post Hole Digger

Custom sized section will change post spacing, rail length and quantity and spacing of planks.

Installer is responsible to check compliance with all local building codes.
Be sure to have all underground utilities located if digging

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Always check local building codes, and locate all underground utility lines before beginning installation. Read all instructions before beginning.

Layout

1. Mark post locations at 96" on center (91" between posts) or 72" on center (67" between posts) depending on section size.
2. Dig holes 12" in diameter and at least 3' deep.

Post Installation

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1. Post height is determined by keeping the bottom hole for the fence 2" off ground. Keep fence height visibly consistent (allow for any small dips in ground).
2. Start by setting one end post or a corner post and working from that point.
3. For best results fill hole concrete around post. Posts have a round hole towards the bottom to ast as a key lock with the concrete so posts can't slide up in the concrete.
4. **Make sure posts stay plumb, level, and properly spaced as post holes are refilled.**

Section Installation

1. Assemble the section by inserting 2x3 1/2" bottom rail into the bottom holes of the post first into one end then back into the other end. Make sure routed holes face up.
2. Set the 7/8 x 6 pickets into the holes routed into the bottom rail.
3. Set top rail onto the pickets.
4. Set top rail onto the pickets then insert the rail into the post, first one end then back into the opposite end.
5. Make sure post and section stay plumb and level.
6. In special cases where the fence is attached to a post that is not routed or to another structure, rail brackets may be used to attach rails.

Tips and FAQ

1. When determining post placement allow for gates if needed. Spacing for gate opening is the nominal width of the gate. Example; a 3' gate requires a 36" opening (the gate is downsized to allow for the gate hardware).
2. Before inserting rails into gate posts, use duct tape to close ends of the rails so concrete from inside the posts can't get into the rails. (Gate posts need an aluminum post stiffener or be filled with concrete per gate installation instructions) Gate posts are the only posts that need reinforcing under normal circumstances.