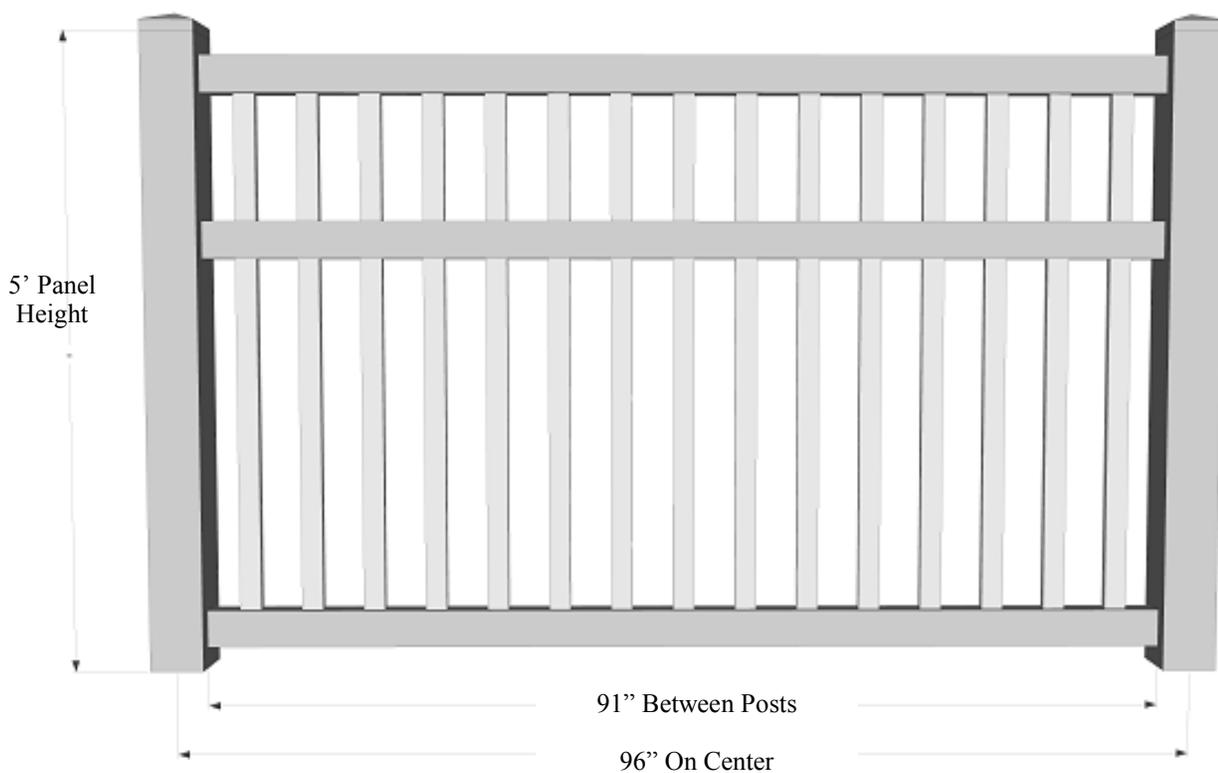


# Semi Privacy Closed Picket Fence



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## Installation Guide



### Required Materials Per 8' Section

**Rails**  
(3) 2" x 3 1/2" x 95"  
With aluminum reinforcing in bottom rail

**Pickets**  
(15) 1" x 2" x 57"

### Recommended Tools

- Measuring Tape
- Level
- Saw
- Shovel
- Post Hole Digger

Custom sized section will change post spacing, rail length and quantity and spacing of planks.

**Installer is responsible to check compliance with all local building codes.**

**Be sure to have all underground utilities located if digging**

# Semi Privacy Closed Picket Fence



## Installation Guide

**Always check local building codes, and locate all underground utility lines before beginning installation. Read all instructions before beginning.**

### *Layout*

1. Mark post locations at 96" on center (92" between posts) or 72" on center ( 68" between posts ) depending on section size.
2. Dig holes 10" in diameter and at least 3' deep

### *Post Installation*

1. Post height is determined by keeping the bottom hole for the fence 2" off ground. Keep fence height visibly consistent (allow for any small dips in ground).
2. To help keep even spacing between posts cut a spacer board at the needed distance between posts and hold the next post against it as you set the next post.
3. For best results fill hole concrete around post. Posts have a round hole towards the bottom to act as a key lock with the concrete so posts can't slide up in the concrete.
4. **Make sure posts stay plumb, level, and properly spaced as post holes are refilled.**

### *Section Installation*

1. Insert bottom rail (one that is routed on only one side) into posts routed side up.
2. Set pickets into routed holes on bottom rail. Allow pickets to lean to one side.
3. Set mid rail ( routed on both sides) about 15" onto the pickets. Make sure the side of the rail with oversized holes is down. This will allow for a slight slope of the fence.
4. Set top rail onto the pickets
5. Insert top and mid rail into the posts so that tabs snap into the holes first on one end then back into the other end.
6. In special cases where the fence is attached to a post that is not routed or to another structure, rail brackets may be used to attach rails.

### *Tips and FAQ*

1. When determining post placement allow for gates if needed. Spacing for gate opening is the nominal width of the gate. Example; a 3' gate requires a 36" opening (the gate is downsized to allow for the gate hardware).
2. Before inserting rails into gate posts, use duct tape to close ends of the rails so concrete from inside the posts can't get into the rails. (Gate posts need an aluminum post stiffener or be filled with concrete per gate installation instructions) Gate posts are the only posts that need reinforcing under normal circumstances.