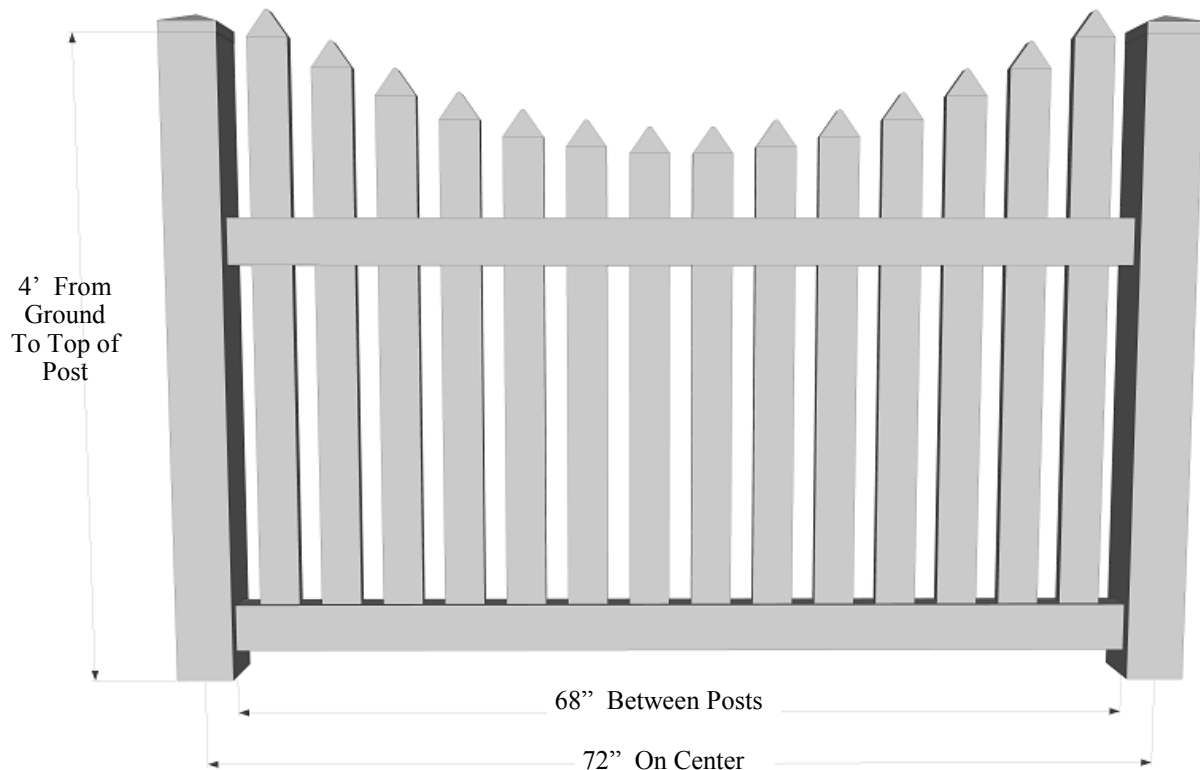


Scalloped Picket Fence



Vinyl Fence, Deck, & Railing
Dyersville, IA 52040
Phone: 1-888-513-5193
www.jamvinyl.com

Installation Guide



Required Materials Per 6' Section

Rails
(2) 2" x 3 1/2" x 71 1/2"

Pickets
(14) 7/8" x 3" Pickets
(14) 7/8" x 3 Spade Caps

Recommended Tools

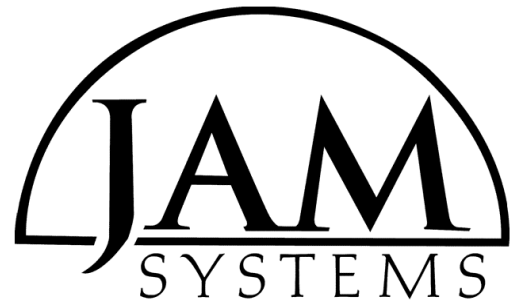
- Measuring Tape
- Level
- Saw
- Shovel
- Post Hole Digger

Custom sized section will change post spacing, rail length, and quantity and spacing of pickets.

Installer is responsible to check compliance with all local building codes.

Be sure to have all underground utilities located if digging

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**Always check local building codes, and locate all underground utility lines before beginning installation.
Read all instructions before beginning.**

Layout

1. Mark post locations at 72" on center (68" between posts) or at nominal section width depending on section size.
2. Dig holes 10" in diameter and at least 2' deep.

Post Installation

1. Post height is determined by keeping the bottom hole for the fence 2" off ground. Keep fence height visibly consistent (allow for any small dips in ground).
2. To help keep even spacing between posts cut a spacer board at the needed distance between posts and hold the next post against it as you set the next post.
3. For best results fill hole with concrete around post. Posts have a round hole towards the bottom to act as a key lock with the cement so posts can't slide up in the cement.
4. **Make sure posts stay plumb, level, and properly spaced as post holes are refilled.**
5. In special cases where the fence is attached to a post that is not routed or to another structure, rail brackets may be used.

Section Installation

1. Insert bottom rail into posts - routed side up - so that tabs snap into the posts. First into one post then back into the post on the opposite end. (Bottom rail is routed on one side only.)
2. Insert top rail in the same way. The top rail is routed on both sides. Make sure to keep the side marked up towards the top. The holes on the lower side are elongated to allow for some racking of the section in uneven applications.
3. Insert notched end of the pickets through the top rail and into the bottom rail so the notch snaps into the hole in the bottom rail. Using longest picket by post on each end and working to the shortest picket in the middle.
4. Glue the spade caps onto the pickets with either silicone caulk or a UV resistant PVC cement.

Tips and FAQ

1. When determining post placement allow for gates if needed. Spacing for gate opening is the nominal width of the gate. Example; a 3' gate requires a 36" opening (the gate is downsized to allow for the gate hardware).
2. Before inserting rails into gate posts, use duct tape to close ends of the rails so concrete from inside the posts can't get into the rails. (Gate posts need an aluminum post stiffener or be filled with concrete per gate installation instructions) Gate posts are the only posts that need reinforcing under normal circumstances.